

TIGHTENING METHOD
FLY-B-DURATEC-01K FLYWHEEL
BOLTS.

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PAGE No: 1 of 1

- **Graphite grease under head of bolt**
- **Loctite 243 on threads**

STAGE 1 – 85lb/ft (115NM)
STAGE 2 – 105lb/ft (142NM)